

# MASTER*pak*™

### **OVERVIEW:**

- · Completely pre-packaged "plug and play" system
- Product quality meets or exceeds all pharmacopeia's (USP, EP & JP) standards up to 18  $\text{M}\Omega$
- Integrated controls system
- · Optional complete validation package with IQ/OQ protocol execution
- · Supported by MECO 24-hour customer service
- Backed by warranty



## PRODUCT HIGHLIGHTS:

## **Standard Features**

- All major pretreatment, RO and EDI components located on skid(s)
- Unit is completely piped, wired, and assembled at the factory
  - · Fully functional wet FAT
  - · Reduces installation costs and startup time
- All functions of the unit are automated and controlled from the Operator Interface Terminal (OIT)
- Feedwater PID loop
  - Allows for fluctuations in feedwater pressure and temperature without affecting performance
- Backwashable Carbon Filter
  - Eliminates channeling associated with nonbackwashable designs
  - Allows for the removal of dead microorganisms after sanitization
  - · Reduces operational costs
  - Increases reliability when compared to chemical injection
- Pump with Variable Frequency Drive (VFD)
  - Allows for unit operation, chemical cleaning and hot water sanitization functions all with a single pump

- · Hot water sanitizable
- Recirculation mode
  - Allows unit to continue operation when no water is being drawn from the system

### **Equipment Details**

- Stainless Steel Feedwater Break Tank
- · TEFC motor
- CPVC pretreatment piping
- Sanitary 316L SST permeate and EDI piping
- · Premium valves and instrumentation
- · Polypropylene air lines
- Stainless steel hardware
- Single point power supply

| MODEL | CAPACITY IN GPM [LPM] |
|-------|-----------------------|
| MP2   | 1-3 [4-10]            |
| MP4   | 3-5 [11-19]           |
| MP7   | 6-8 [23-28]           |
| MP10  | 9-13 [32-47]          |
| MP22  | 17-26 [64-98]         |
| MP45  | 41-48 [155-182]       |
| MP65  | 59-68 [223-257]       |



WHERE TOMORROW GETS ITS WATER."

